



HACHENBACH
P R Ä Z I S I O N S W E R K Z E U G E

Special tool request

Contact

Company

ZIP Code / City

Contact person

Telephone

Street, No.

E-Mail

Order information

Order type

Desired delivery time

Quantity

☐ Order

☐ Request

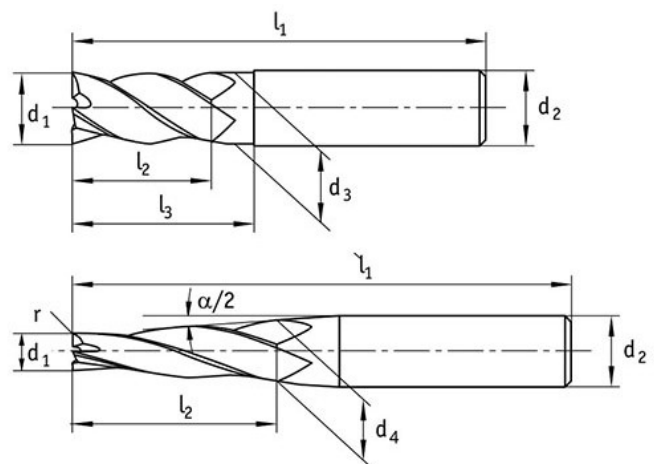
Quantity/year

Tool properties

Tooltype

☐ VHM

☐ HSS-E



Dimensions

d1:

Exposure

l2:

d3:

l1:

d4:

d2:

l3:

other attributes

Corner radius

☐ yes

☐ no

Corner bevel

☐ yes

☐ no

conical

☐ yes

☐ no

Spiral direction/groove type

☐ Right spiral

☐ Left spiral

☐ Straight grooved

Cutting direction

☐ right

☐ left

Number of teeth

Face cutting

☐ yes, with centre cut

☐ yes, without centre cut

☐ no

Shank shape

☐ Weldon

☐ Smooth

☐ Other

Coating

☐ yes

☐ no

Materials to be processed

Steel

☐ < 700 N/mm²

☐ < 1000 N/mm²

☐ < 1300 N/mm²

Stainless steel

☐ < 900 N/mm²

☐ > 900 N/mm²

Hardened steels

☐ < 52 HRC

☐ < 60 HRC

☐ > 60 HRC

Non-ferrous metals

☐ Long-chipping

☐ Short-chipping

☐ Copper

☐ Special materials

> 850 N/mm²

☐ Nickel

other material

Machine properties

Clamping situation

☐ stable

☐ unstable

Machine tool

Max. Speed

Tool holder

☐ Yes, I have read the [privacy policy](#) and I agree that the data I provide will be collected and stored electronically. My data will only be used strictly for the purpose of processing and answering my enquiry.

By E-Mail to info@hachenbach.de